Technical Glass Products

Patent No. 8,567,142
FIREFRAMES SG CURTAINWALL SERIES

With the Fireframes SG Curtainwall® Series, design professionals can now create large, fire-rated glazed walls with the smooth, monolithic appearance of a structural silicone glazed system. The patented, fire-rated toggle glazing system allows for rapid installation of fire-rated Pilkington Pyrostop® glass while being completely hidden once installed. These features, combined with narrow steel frames allow high strength, clean sightlines and up to 120 minutes of fire resistance. Fireframes SG Curtainwall Series is just one of the many expressions of creativity that are changing traditional thinking about fire-rated glass and framing. The future of fire safety has never looked so good.

For specifications, photographs and additional information contact:

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# System Exploded Assembly

<table>
<thead>
<tr>
<th>Item</th>
<th>Description</th>
<th>Item</th>
<th>Description</th>
<th>Item</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>ANCHOR</td>
<td>9</td>
<td>SPACER, VERTICAL PERIMETER</td>
<td>17</td>
<td>MULLION, INTERMEDIATE HORIZONTAL</td>
</tr>
<tr>
<td>2</td>
<td>MULLION, PERIMETER VERTICAL</td>
<td>10</td>
<td>#6-20 X 1/2 PH SHEET METAL SCREW</td>
<td>18</td>
<td>SLIDING SHEAR CLIP</td>
</tr>
<tr>
<td>3</td>
<td>GASKET</td>
<td>11</td>
<td>MULLION, INTERMEDIATE VERTICAL</td>
<td>19</td>
<td>GLAZING PLATFORM, BOLT-ON</td>
</tr>
<tr>
<td>4</td>
<td>GASKET</td>
<td>12</td>
<td>MULLION, PERIMETER HORIZONTAL</td>
<td>20</td>
<td>SETTING PAD</td>
</tr>
<tr>
<td>5</td>
<td>CLIP, PERIMETER SPACER</td>
<td>13</td>
<td>SLIDING SHEAR CLIP</td>
<td>21</td>
<td>T-JOINT CONNECTING PLATE 45 mm</td>
</tr>
<tr>
<td>6</td>
<td>M5 M-F 8MM STANDOFF</td>
<td>14</td>
<td>GLAZING PLATFORM, BOLT-ON SILL</td>
<td>22</td>
<td>X-JOINT CONNECTING PLATE 60 mm</td>
</tr>
<tr>
<td>7</td>
<td>TOGGLE</td>
<td>15</td>
<td>M6x1x30mm FHSC SCREW</td>
<td>23</td>
<td>SCREW, SELF-DRILLING</td>
</tr>
<tr>
<td>8</td>
<td>M5x0.8 x 12 mm BHSC SCREW</td>
<td>16</td>
<td>SPACER, HORIZONTAL PERIMETER</td>
<td>24</td>
<td>PYROSTOP IGU w/INTUMESCENT TAPE</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>25</td>
<td>TRIM, PERIMETER</td>
</tr>
</tbody>
</table>

![Figure 1: System Exploded Assembly](image-url)
GENERAL INFORMATION

The Fireframes SG Curtainwall Series revolutionizes fire-rated framing. Incorporating precise European engineering, the patented SG Curtainwall Series allows for large, multi-story expanses of glass for interior or exterior applications. Now fabricated in the United States, Fireframes SG Curtainwall Series frames are classified and labeled with UL and ULC.

Contact TGP with questions concerning these details as they apply to the particulars of a given project.

Figure 2. System Overview
FEATURES

- Fire ratings of 45, 60 and 120 minutes
- 60 and 120 minute ratings allow unrestricted glazing area for use in locations where total glazing exceeds 25% of wall
- Full-lite doors available in single leaf or double leaf design (see Fireframes® Designer Series or Fireframes Heat Barrier Series)
- Air and water pressure tested and approved for exterior use
- Durable steel frames ensure low maintenance system
- Narrow steel profiles
- Silicone sealed for smooth monolithic appearance, no pressure plates or caps
- Shear block fabrication system
- Easy installation using unique toggle retention system, patent no. 8,567,142
- Frames supplied “K.D.” (knock-down)
- Frame finished at the factory to match desired color scheme
- Available in 2-sided and 4-sided systems; 2-sided systems have snap-on covers to conceal pressure plate screws
- Fabricated in the U.S.A.
LISTINGS

• Classified and labeled by Underwriters Laboratories, Inc.® as Design Number U554 and Underwriters Laboratories of Canada as W495.
• Frame tests performed in accordance with UL 263 / ASTM E-119 (60-120 minutes), NFPA 251.

SIZING GUIDELINES

<table>
<thead>
<tr>
<th>Frame Rating</th>
<th>Maximum Exposed Glass Area Per Frame</th>
<th>Maximum Exposed Glass Single Dimension</th>
<th>Maximum Frame Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>120 minutes</td>
<td>24 sq ft. (3456 sq in.) 2.23 m²</td>
<td>96&quot; (2438mm)</td>
<td>No Limitations</td>
</tr>
</tbody>
</table>

PILKINGTON PYROSTOP® FIRE-RATED GLAZING OPTIONS

Technical Glass Products provides Pilkington Pyrostop® fire-rated glazing options to complement the Fireframes SG Curtainwall Series.

SPECIFICATIONS

<table>
<thead>
<tr>
<th>Manufacturer’s Designation</th>
<th>120-166 FG</th>
<th>120-363 FG</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fire Rating (minutes)</td>
<td>120</td>
<td>120</td>
</tr>
<tr>
<td>Glazing Type</td>
<td>IGU</td>
<td>IGU</td>
</tr>
<tr>
<td>Application</td>
<td>Interior * Opening Protective</td>
<td>Exterior * Opening Protective</td>
</tr>
<tr>
<td>Nominal Thickness</td>
<td>4&quot; (101.7 mm)</td>
<td>4 3/16&quot; (105.7 mm)</td>
</tr>
<tr>
<td>Weight - Pounds per Square Foot (approx.)</td>
<td>29.62 lbs/ft², 144.62 kg/m²</td>
<td>32.55 lbs/ft², 158.92 kg/m²</td>
</tr>
<tr>
<td>Daylight Transmission (approx.)</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>STC Rating (dB) (approx.)</td>
<td>N/A</td>
<td>N/A</td>
</tr>
</tbody>
</table>
1. **BUILDING CODES**
Due to the diversity in local, state / provincial, or federal laws and the codes that govern design and application of architectural products, it is the responsibility of the individual architect / owner and installer to assure that products selected for use on projects comply with all the applicable building codes and laws. Technical Glass Products exercises no control over the use or application of its products, glazing materials, and operating hardware and assumes no responsibility thereof. Compliance of TGP project drawings with applicable codes for a given project shall be the responsibility of the TGP customer.

2. **COORDINATION WITH OTHER TRADES**
Coordinate with the general contractor any sequence with other trades which impact curtain wall installation (i.e. fire proofing, back-up walls, partitions, ceilings, mechanical ducts, converters, etc.) or in which curtain wall installation may impact the work of adjacent trades.

3. **INSTALLATION**
All materials are to be installed true, plumb and level.

4. **BENCHMARKS**
All work should start from bench marks and /or column lines as established by the architectural drawings and the general contractor with guaranteed accuracy. Using these datum points and lines, determine:

   a. The plane of the wall in reference to offset lines provided on each floor;
   
   b. The finish floor lines in reference to bench marks on the outer building columns; and
   
   c. Mullion spacing from both ends of masonry openings to prevent dimensional build-up of daylight opening.

5. **SURROUNDING CONDITIONS**
   
   a. Coordination of adjacent material and construction tolerances to TGP’ s systems may be facilitated by TGP as part of preparing project drawings, and these drawings may indicate acceptable tolerances for critical dimensions. The installer should verify that surrounding construction is in accordance with the approved project drawings. Do not accept rough opening dimensions less than shown on project drawings. It is assumed that the minimal joint dimensions shown on the TGP project drawings match the field conditions. A frame may fit within a given opening but sealants may not perform as detailed if a smaller sealant joint is installed. Expansion / contraction issues may also be compromised. **IF THE JOINTS ARE SMALLER THAN THAT SHOWN ON THE TGP PROJECT DRAWINGS, DO NOT PROCEED.** Notify the General Contractor that the conditions are not as detailed and wait for corrective work to be completed before starting this work.

   b. The installer MUST notify and receive approval from TGP and the general contractor when conditions are not in accordance with approved project drawings and/or change any aspect of the structural performance of the Fireframes system before making any modifications to the TGP-furnished material or making changes which are different from those shown on the TGP project drawings. These conditions include, but are not limited to, anchor placement/location, changes in adjacent materials the anchor is
being connected to or changes to dimensional relationships between framing, anchors and connection to adjacent materials.

c. TGP must review and approve any changes required prior to the subcontractor installing any “corrective” work. These reviews may incur additional charges, which must be approved by the TGP customer prior to TGP’s review.

6. FRAME CONSTRUCTION VARIES

a. As a standard, most frames are shipped “K.D” (knock-down) and are to be assembled on site. Depending on the size and/or the manufacturer’s preference, some curtain wall components may be pre-assembled or welded in the factory. Figure 3 shows the typical elevation of a curtain wall frame construction.

b. Some pre-assembly of the frames prior to installation on site is possible. TGP does not pre-assemble/unitize frames prior to shipment, as the method for doing so is not intended for long shipping distances.

c. Sill anchors, mullion splices and accessories (when required) are generally welded to the vertical frames at the factory.

![Figure 3: Typical Fireframes Frame Elevation](image-url)
7. FASTENING
Within the body of these instructions, “fastening” means any method of securing one part to another or to an adjacent material with fasteners in lieu of other methods, such as welding or using adhesive methods. Only those fasteners used within the system are specified in these instructions. *Due to the varying perimeter conditions and performance requirements, perimeter and anchor fasteners are not specified in these instructions and are the responsibility of the installing contractor.

8. FIELD STEEL ANCHORS
Steel anchors that weld to steel structure or are bolted to embeds must be line set before mullions are placed. Upstanding leg of anchors, and hence the vertical mullions, must be parallel to sidewalls of vertical mullions. Mullion spacing should be held to a location tolerance of +/- 1/32" (0.8 mm). Anchors sometimes varies per job conditions. Always refer to approved project drawings for specific job site conditions and consult your TGP project manager with project-specific questions.

9. FIELD WELDING
a. TGP recommends experienced AWS-certified welders be used to install all field weld conditions called out in the TGP project drawings.

b. All field welding must be adequately shielded to avoid any splatter on glass or frame components.

c. TGP typically finishes all steel material to protect from corrosion during shipping and short term storage on site prior to installation. For powder coated finishes, it is required to grind off the finish at the expected weld location prior to welding operations. The field weld must be re-finished with a zinc rich primer (in unexposed areas) or with touch-up paint (in exposed areas) after the welding is completed. Welds should never be left unpainted or unfinished. TGP can furnish small quantities of touch-up paint as required to match the original finish.

10. SEALANTS
a. Sealants must be compatible with all materials they are in contact with, including other sealant surfaces. Consult sealant manufacturer for recommendations relative to joint size, shelf life, compatibility, cleaning, priming, tooling, adhesion, etc.

b. The chemical compatibility and/or adhesion of all glazing materials and framing sealants with each other and with like materials used in glass and frame fabrication must be established by the installer. This is required on every project.

c. If required by the project specifications, it is the responsibility of the glazing contractor to submit any documentation or samples from the sealant manufacturer indicating that glass and glazing material has been tested for chemical compatibility and / or adhesion with glazing sealants. This applies to all TGP materials in contact with any sealant. TGP will furnish samples of these materials upon request.

d. The implementation of the test results is the responsibility of the installing contractor, and includes material performance and recommendations for primers and substrate preparation required to obtain adhesion.
11. EXPANSION JOINTS
Perimeter seals shown in these instructions and in the TGP project drawings are shown at nominal size. Actual dimensions may vary due to perimeter conditions and/or difference in metal temperature between the time of fabrication and the time of installation. Design and detailing have been based on a fabrication / installation temperature of 70°F (21°C). If extreme temperatures exist at time of installation, gaps between expansion members may require slight adjustment.
Sample Elevation and Section Views

Figure 4: Sample Window Elevation with Section View References
Sample Elevation and Section Views

Section View 1: Horizontal Section at Head

- MINERAL WOOL FIRE SAFING
- BACKER ROD
- SILICONE SEAL
- PERIMETER TRIM
- INTUMESCENT TAPE
- INTUMESCENT TAPE
- SILICONE SEAL
- BACKER ROD
- 3M CP25 INTUMESCENT CAULK IN GLAZING RACEWAY
- PILKINGTON PYROSTOP®

Section 2

- INTERIOR GASKET
- 60 mm HORIZONTAL INTERMEDIATE MULLION
- SLIDING SHEAR CLIP

- THREADED STANDOFF
- TOGGLE
- INTUMESCENT TAPE
- SETTING PAD
- GLAZING PLATFORM
- SILICONE SEAL
- BACKER ROD
- INTUMESCENT TAPE
- 3M CP25 INTUMESCENT CAULK IN GLAZING RACEWAY
- PILKINGTON PYROSTOP®

- 4 in [101.9 mm]*
- 3⁄4 in [8.9 mm]
- 2% in [60.0 mm]

* - 120-166 FG GLASS SHOWN

**VARIABLE**

**SECTION 1**

**SECTION 2**
Sample Elevation and Section Views

Section View 3: Horizontal Section at Sill

- PILKINGTON PYROSTOP®
- 3M CP25 INTUMESCENT CAULK IN GLAZING RACEWAY
- INTUMESCENT TAPE
- BACKER ROD
- SILICONE SEAL
- MINERAL WOOL
- FIRE SAFING
- INTERIOR GASKET
- 45 mm HORIZONTAL SILL MULLION
- DLO
- SILICONE SEAL
- BACKER ROD
- MINERAL WOOL
- FIRE SAFING
- 4 in [101.7 mm]*
- 3/4 in [9.0 mm]
- VARIIES
- 1/8 in [47.5 mm]
- 5/16 in [11.3 mm]

* - 120-166 FG GLASS SHOWN
Sample Elevation and Section Views

Section View 4: Vertical Section at Jamb

- **1/2 in [19.1 mm]**
- **1 1/2 in [45.0 mm]**
- **3/8 in [9.1 mm]**
- **4 in [101.7 mm]**
- **7/16 in [11.8 mm]**

- PILKINGTON PYROSTOP®
- 3M CP25 INTUMESCENT CAULK IN GLAZING RACEWAY
- PERIMETER TRIM
- MINERAL WOOL FIRE SAFING
- MINERAL WOOL FIRE SAFING
- SILICONE SEAL BACKER ROD
- BACKER ROD SILICONE SEAL
- * - 120-166 FG GLASS SHOWN

* - 120-166 FG GLASS SHOWN
Sample Elevation and Section Views

Section View 5: Intermediate Vertical Section

- 60 mm VERTICAL INTERMEDIATE MULLION
- SLIDING SHEAR CLIP
- PILKINGTON PYROSTOP®
- 3M CP25 INTUMESCENT CAULK IN GLAZING RACEWAY
- INTUMESCENT TAPE
- BACKER ROD
- DLO
- SILICONE SEAL
- TOGGLE

Dimensions:
- 2¾ in [60.0 mm]
- 2½ in [66.2 mm]
Sample Elevation and Section Views

Section View 6: Vertical Section - Fireframes® Designer Series Door

- Door Adaptor
- Door Frame
- Door Fastener
- Exit Device
- Backer Rod
- Silicone Seal
- Door Leaf
- Door Adaptor
- Door Fastener
- Door Frame

Dimensions:
- 2\(\frac{1}{4}\) in [70.0 mm]
- 3\(\frac{3}{4}\) in [81.5 mm]
- 3\(\frac{7}{8}\) in [78.5 mm]
Sample Elevation and Section Views

Section View 7: Horizontal Section - Fireframes® Designer Series Door
Section View 8: Vertical Section - Fireframes® Heat Barrier Series Door
Sample Elevation and Section Views

Section View 9: Horizontal Section - Fireframes® Heat Barrier Series Door

- BACKER ROD
- DOOR FASTENER
- DOOR ADAPTOR
- DOOR FRAME
- DOOR LEAF
- SILICONE SEAL

Dimensions:
- 2 1/8 in [60.6 mm]
- 3 3/4 in [95.0 mm]
- 2 1/4 in [67.9 mm]
- 4 3/8 in [117.7 mm]
- 3/8 in [10.0 mm]
- 1/2 in [12.7 mm]
- 4 3/4 in [105.0 mm]
- 4 1/2 in [95.0 mm]
- 2 1/2 in [66.0 mm]
Profile Options

Figure 5: Perimeter Profiles

* - 120-166 FG GLASS SHOWN
Profile Options

Figure 6: Intermediate Profiles

* - 120-166 FG GLASS SHOWN
SG Curtainwall ® Series

Assembly and Installation

Figure 7: Fixed Splice Detail

- VERTICAL MULLION
  - UPPER SECTION
  - FASTENERS BY TGP - QUANTITY AND SIZE PER TGP PROJECT DRAWINGS
- SPlice PLATE WELDED TO VERTICAL MULLION BY TGP
- VERTICAL MULLION
  - LOWER SECTION

Figure 8: Recess Sliding Shear Clip into the Horizontal Mullion using Glazing Platform

1: SLIDE MULLION INTO PLACE
2: PUSH GLAZING PLATFORM TO THE SIDE TO SLIDE SHEAR CLIP PINS INTO VERTICAL MULLION
3: INSTALL AND/OR RE-TIGHTEN LOCKING SCREW TO SECURE

- HORIZONTAL MULLION
- SLIDING SHEAR CLIP
Assembly and Installation

Figure 9: Welded Shear Clip Installation

- **HORIZONTAL MULLION**
- **VERTICAL MULLION**
- **MULLION GASKET**
- **SHEAR CLIP SCREWS** (4 PER SHEAR CLIP)
- **GLAZING PLATFORM**
- **MULLION GASKET** (BENT UP AT END FOR INSTALLATION)
- **SHEAR CLIP - WELDED TO VERTICAL MULLION**

#10-24 x 1/2 in FHMS
Corner Details

Figure 10: 10° Inside Corner
Minimum Inside Filler Area 22.92 Sq In

Figure 11: 45° Inside Corner
Minimum Inside Filler Area 34.08 Sq In

Figure 12: 90° Inside Corner
Minimum Inside Filler Area 64.29 Sq In

Figure 13: 135° Inside Corner
Minimum Inside Filler Area 29.96 Sq In
Corner Details

Figure 14: 10° Outside Corner
Minimum Inside Filler Area 27.49 Sq In

Figure 15: 45° Outside Corner
Minimum Inside Filler Area 27.51 Sq In

Figure 16: 90° Outside Corner
Minimum Inside Filler Area 59.46 Sq In

Figure 17: 135° Outside Corner
Minimum Inside Filler Area 27.79 Sq In